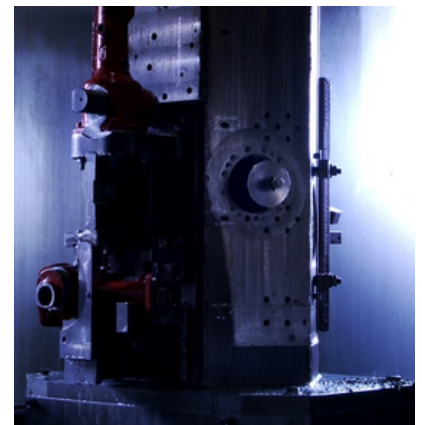


SABI GROUP

KEY DATA	MATERIALS
<p>N° of employees: 337 employees Sales volume: € 58 M Certifications: ISO 9001:2015; DVN (Naval); LLOYD REGISTER (Naval); P.E.D. (Pressure); CATERPILLAR SER; ISO 14001:2015; ISO 45001:2018; ISO 27001:2022 Founded in 1968</p>	<ul style="list-style-type: none"> • Grey iron castings • Ductile iron castings
SECTORS	TECHNOLOGIES
<ul style="list-style-type: none"> • Hydraulic • Earth Movement • Compressors • Transmission 	<ul style="list-style-type: none"> • Cast iron castings • Core making and complementary processes • Precision mechanics



MACHINERY

Molding Plants

- Automatic Plant: Green sand, dimensions 740 × 850 × (270 + 270) mm
- Hand Molding: No bake, maximum dimensions 1500 × 1000 × (600 + 600) mm

Melting Department

- 2 rotary furnaces, oxygen–methane, 24 tons each
- 1 electric receiver, capacity 40 tons

Production

- Grey Cast Iron: from EN-GJL-150 to EN-GJL-300 → 40% of production
- Ductile (Nodular) Cast Iron: from EN-GJS-400LT to EN-GJS-700 → 60% of production

Production Batches

- Medium and large series
- Casting Weights
- From 5 kg up to 600 kg