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# OFFICINE GSP

KEY DATA	MATERIALS
<p><b>N° of employees:</b> 55 employees <b>Sales volume:</b> € 8 M <b>Certifications:</b> UNI EN ISO 9001:2015 <b>Founded</b> in 1985</p>	<ul style="list-style-type: none"><li>• Stainless Steel</li><li>• Carbon Steel</li><li>• Aluminium</li><li>• Brass</li><li>• Copper</li></ul>
SECTORS	TECHNOLOGIES
<ul style="list-style-type: none"><li>• Snowmaking</li><li>• Packaging</li><li>• Industrial cleaning machines</li><li>• Power generators</li><li>• Refrigeration and air treatment</li><li>• Household appliances</li><li>• Lighting technology</li><li>• Furniture</li><li>• Domestic heating</li><li>• Textile machinery</li><li>• Naval</li><li>• Agricultural</li><li>• Handling</li></ul>	<ul style="list-style-type: none"><li>• Combined laser punching machine</li><li>• Laser cutting</li><li>• Punching</li><li>• Bending and panelling</li><li>• Tubular: laser and bending</li><li>• Welding</li></ul>





# MACHINERY

## LASER CUTTING

- 1 x Combined punching and laser machine PRIMAPOWER LPe8f with automatic storage and loading/stacking system
- 1 x Laser-cut plant TRUMPF 5040 with automatic loading/unloading and storage
- 1 x Laser-cut plant SALVAGNINI L1X with fiber source, fully automated
- 1 x Laser-cut plant SALVAGNINI L5 with fiber source
- 1 x Tube laser cutting machine LT7 ADIGE Fiber

## PUNCHING

- 1 x Punching plant FINN-POWER 6 SG shear with automatic stacker
- 1 x Combined punching and laser machine PRIMA POWER
- 2 x Punching machines “monopunzone” CORI

## BENDING

- 1 x Bending machine LVD with advanced angle control system
- 1 x Bending press machine LVD
- 7 x Bending machines GASPARINI and TRUMPF
- 1 x Bending machine TRUMPF TRUEBEND CENTER 5030
- 1 x Robot-controlled bending system with LVD press and FANUC robot (50 kg)
- 1 x Robot-controlled bending system with LVD press and FANUC robot (25 kg)
- 1 x CNC pipe bending machine PEDRAZZOLI Bend Master 42
- 1 x Hydraulic bending calender MGM 2006/RR with 4 rollers CNC
- 1 x Plate bending calender FAMAR 1050x3, four rolls CNC
- 1 x Plate bending calender REMOR 1050x3

## PRESSES & SHEARS

- 6 x Mechanical presses
- 1 x Shear COLGAR with automatic evacuation and stacking
- 1 x Shear ARIENTI with control system

## WELDING

- 1 x Robotic welding island PANASONIC with 3 stations
- 1 x Robotic welding island PANASONIC with 2 stations, SP-MAG TAWERS technology
- 1 x Mini robotic arc welding cell with TAWERS MAG + TIG process

## FINISHING & OTHERS

- 1 x Variable angle notching machine
- 1 x Sander and deburring machine COSTA for edge finishing and brushing
- 1 x Measuring arm Mod. 8325-7 with infrared/scanner